

Tool ID: J6S: 541-267-4331

3837

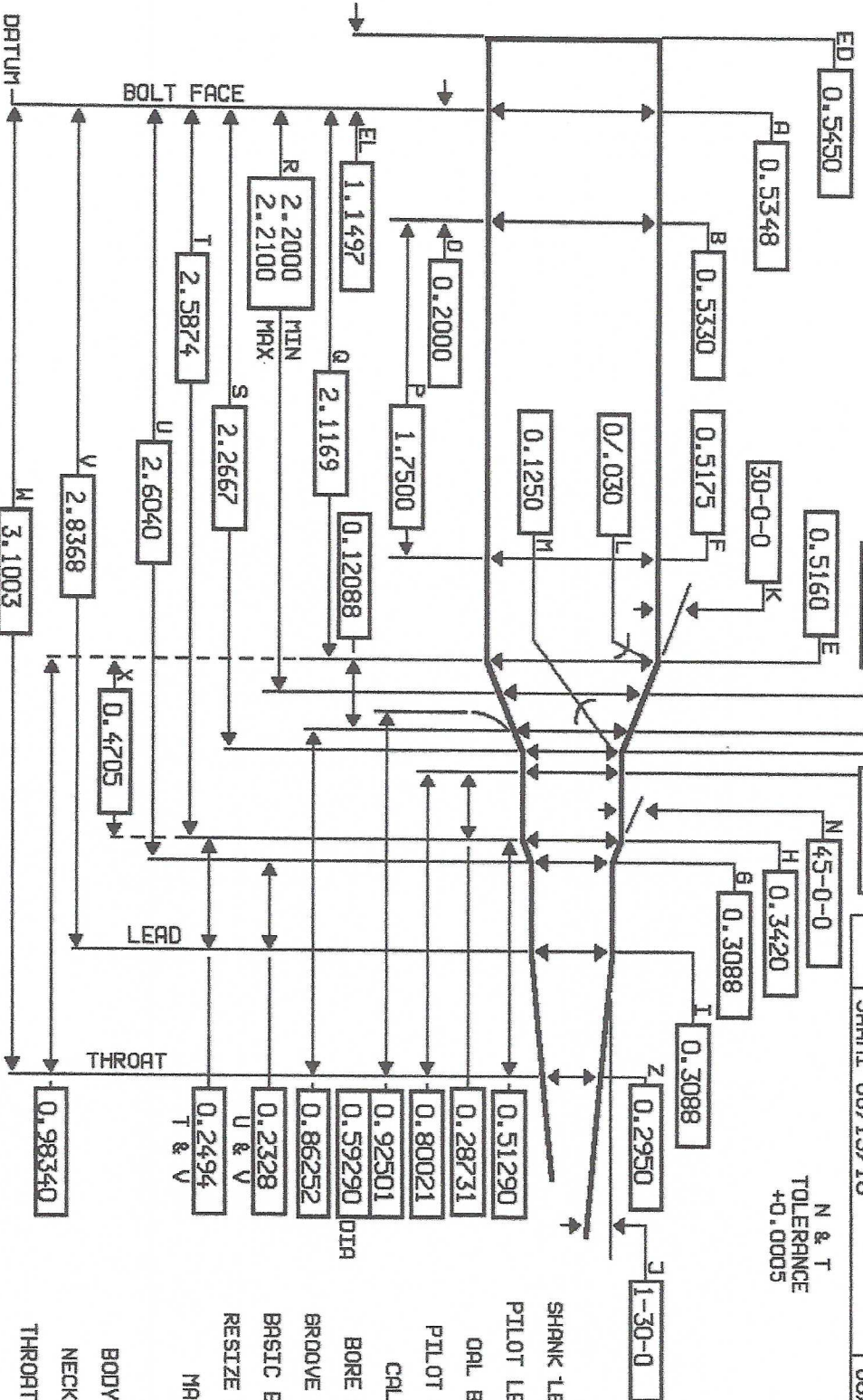
REVISIONS

LTR	DESCRIPTION	DATE	APPROVED
300 PRC		06/01/17	JD
SAAMI 06/13/18		08/09/18	CP

BODY
DIAMETERS
TOLERANCE
+0.0005

N & T
TOLERANCE
+0.0005

ANGLE
TOLERANCE
±15 MIN



SHANK LENGTH	1.7500
PILOT LENGTH	0.0000
ORL BLANK	6.0000
PILOT SIZE	0.2996
CALIBER	30
BORE SIZE	0.3000
GROOVE SIZE	0.3080
BASIC BRASS	300 PRC
RESIZE N.D.	0.3300
MARGIN	
TPI in 20 INCHES	
BODY TPI	0.08881
NECK TPI	0.03118
THROAT TPI	0.52372

DESIGNER
NAME SAAMI 06/13/18
PHONE ()

LENGTHS
TOLERANCE
+0.0050

J6S
COOS BAY, OR USA
97420

SIZE A
DWN. DATE 08/09/18
SCALE NONE
PRINT # 3837
RIMLESS OR REBATED RIFLE
MINIMUM CHAMBER

COMMENT: Throat datum .306 X 2.890 from bolt face.

230SMK 3.836" O.A.L. 225SLDM 3.713" O.A.L. 230A1PS 3.826" O.A.L.
3.962" B-O 3.945" B-O 3.967" B-O