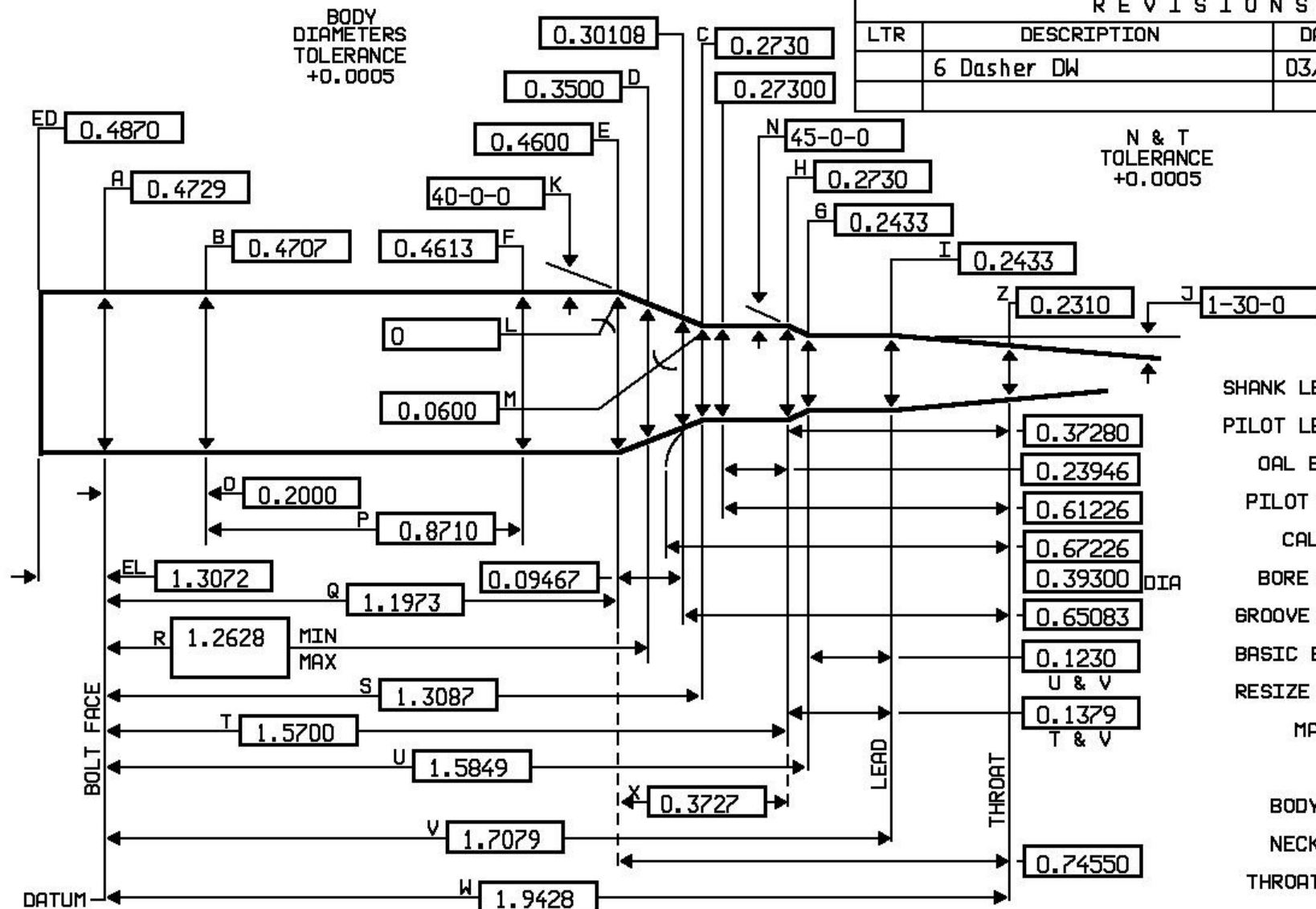


Tool ID: JGS: 541-267-4331

## 6 DASHER DW

BODY  
DIAMETERS  
TOLERANCE  
+0.0005

## R E V I S I O N S

| LTR | DESCRIPTION | DATE     | APPROVED |
|-----|-------------|----------|----------|
|     | 6 Dasher DW | 03/14/18 | 66       |

N & T  
TOLERANCE  
+0.0005ANGLE  
TOLERANCE  
±15 MIN.

|                  |         |
|------------------|---------|
| SHANK LENGTH     | 1.7500  |
| PILOT LENGTH     | 0.0000  |
| OAL BLANK        | 5.0000  |
| PILOT SIZE       | 0.2356  |
| CALIBER          | 6mm     |
| BORE SIZE        | 0.2360  |
| GROOVE SIZE      | 0.2430  |
| BASIC BRASS      | BR      |
| RESIZE N.D.      |         |
| MARGIN           |         |
| TPI in 20 INCHES |         |
| BODY TPI         | 0.10774 |
| NECK TPI         | 0.00000 |
| THROAT TPI       | 0.52372 |

DESIGNER

NAME David Wheeler

PHONE ( )

LENGTHS  
TOLERANCE  
+0.0050

JGS

COOS BAY, OR USA  
97420SIZE  
A

DWN.

DATE 03/14/18

RIMLESS OR REBATED RIFLE  
MINIMUM CHAMBER

SCALE NONE

PRINT # 6 DASHER DW

COMMENT: Throat datum .241 X 1.7528 based off sample round, and allowing for .020 jump to the lands.  
Uses std 6mm Dasher Gauge