

Structured Barrel Experiment

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Acknowledgments

This design is not going to generalize to every combination possible in the population of all possible combinations. Experiments should be narrow and should not set out to examine everything all at once. When experiments are too large and complex, mistakes can be made and the time and expense of said mistakes should be considered. The proposed experiment here is a bite size experiment that can be controlled with a focus narrowed. Different experiments can be conducted under different designs and conditions.

Factors

Factor 1: structured and unstructured

Factor 2: shooter A and shooter B

Assumptions

The mean group size of a **structured barrel** is estimated to be 0.95" at 100 yards for a string of 30 rounds with a standard deviation (STD) of 0.07071068".

The hypothetical mean group size of a **unstructured barrel** is estimated to be 1.28" at 100 yards for a string of 30 rounds with an STD of 0.1923538".

The mean and STD are estimates which are not necessarily perfect. They are only used for simulation which will test if there was no difference between barrel factors and if there was a difference between barrel factors.

Barrel Assumptions:

The barrels are homogeneous in the context that they are from the same manufacture and have similar specifications such as length, rifling type, twist rate, and muzzle attachment. The complexity here is that one will be structured and the other is not.

Shooter Assumption:

There are two shooters, A & B. For this simulation, the shooters are homogeneous which would be highly desirable so that we can rule out the shooter's influence. However, this factor must be included if there is an emergence of variation between shooters. If the shooters are heterogeneous, then the shooters will need to shoot the different combinations of rifle configurations and barrel type.

Rifle Configuration Assumption:

There will be two rifle configurations if the rifles cannot be matched closely.

A rifle configuration is defined as the configuration of the rifle excluding the barrel. So, the action, stock/chassis, trigger, bipod, etc. Additionally, the type of bipod and rear bag should match closely.

If these can be closely matched, such as two MRADs with the same scope, scope rings, bipod, rear bag and bag rider, then this factor can be eliminated completely. This simulation will assume both rifles are the same. If they are not, then there is added complexity in the design of the experiment which can greatly increase the cost.

Benefits of using a rifle like the MRAD:

1. A rifle can be configured to the shooter's body such as length of pull and comb height.
2. Users can swap barrels so that each shooter gets to use a structured and unstructured barrel. This will allow us to block out the effects of a shooter since we are wanting to isolate the performance of the barrel.

Environment Assumptions:

The rifles are measured under the same firing conditions to include weather and shooting surfaces. Something like both rifles firing at the same intervals. Otherwise these are factors that need to be included.

Ammunition Assumptions:

Ammunition is the same for both rifles such as factory ammunition. Suppose 500 rounds are needed which would consist of 25 boxes of 20 round ammunition. The boxes will be labeled 1 - 20, 21 - 40, ..., 481 - 500. Within an individual box, a ordered numbering will determine the index number of individual rounds. A uniform random number generator will determine order the ammunition is fired which will ultimately select what box and round index number of said box is fired.

Example:

##	[1]	335	402	259	144	149	86	418	243	15	447	53	359	366	198	214	307	12	264
##	[19]	284	84	4	206	286	427	403	55	244	98	30	384	223	73	152	25	216	262
##	[37]	401	48	64	68	238	237	146	16	91	99	383	310	42	479	356	3	372	40
##	[55]	45	245	190	24	205	424	52	314	394	249	218	26	428	116	332	312	309	2
##	[73]	192	27	438	421	168	471	49	426	199	362	210	446	340	333	260	107	18	248
##	[91]	128	451	379	433	180	13	36	253	87	247	173	132	353	62	1	371	317	193
##	[109]	304	478	35	346	374	195	154	44	449	404	160	31	111	370	46	399	19	235
##	[127]	298	324	273	77	303	229	419	141	194	251	230	171	417	215	458	179	167	151
##	[145]	166	450	466	443	196	343	8	270	396	301	197	468	239	109	411	296	415	452
##	[163]	148	299	351	219	293	271	361	50	390	326	147	131	441	175	302	350	263	357
##	[181]	134	189	140	341	124	352	315	177	95	61	242	354	256	420	300	434	66	74
##	[199]	156	78	57	241	378	423	367	266	92	122	439	442	457	316	344	437	480	225
##	[217]	208	254	183	232	345	114	334	72	329	257	462	381	319	191	280	258	228	436
##	[235]	118	224	463	115	472	347	336	275	172	364	123	93	320	94	311	101	236	81
##	[253]	85	274	416	408	429	97	71	222	267	375	143	138	135	393	328	425	54	435
##	[271]	169	212	161	398	283	178	325	56	477	291	287	153	456	133	130	203	282	181
##	[289]	290	60	185	6	470	386	338	76	102	96	233	473	412	227	41	392	276	162
##	[307]	461	127	265	90	409	157	397	119	465	272	432	79	58	217	231	295	65	422
##	[325]	285	431	360	387	113	278	339	269	380	14	155	43	234	246	5	121	469	358
##	[343]	250	448	67	145	322	373	104	200	305	368	70	103	455	186	413	165	294	63
##	[361]	47	82	184	34	376	277	159	21	75	110	313	207	170	22	204	292	23	289
##	[379]	464	211	136	327	430	83	33	385	261	476	388	176	453	221	395	17	288	365
##	[397]	363	240	454	106	475	337	445	467	125	187	202	369	11	330	164	158	306	252
##	[415]	349	400	382	28	459	407	220	69	120	342	321	37	89	51	474	226	331	29
##	[433]	410	405	150	406	129	255	444	163	460	279	9	355	139	88	268	281	32	142
##	[451]	414	20	117	188	126	10	201	318	80	213	105	112	348	7	440	108	209	391
##	[469]	59	308	38	39	323	377	174	389	100	182	137	297						

More on Homogeneity

It is critical for all factors that can be similar to be similar. The goal of controlling such or blocking such out is to prevent poor estimations of effects. Furthermore, we want to be able to prevent any holes in the research.

Simulation

If the above assumptions can be met, then the design of the experiment would be a 2² factor design. If there are 30 rounds per group, and say 4 replications at each level, then it would take 480 rounds of ammunition. This is a tentative assumption on ammunition requirements as that will be determined from power analysis.

The methodology is pending and up for debate. But a simple idea would be for each shooter to shoot at the same time at their own target at a specified interval such as 1 shot every 15 seconds. The way the test is administered should simulate some sort of application such as slow fire prone shooting or some other application like fast firing prone shooting. Different shooting disciplines will have different constraints and expectations.

	structured	shooter	test1	test2	test3	test4
8	N	A	1.3549878	0.8700704	1.6538402	1.0698461
3	N	B	1.3907538	0.8865786	1.3907538	0.8865786
5	Y	A	0.8909121	0.8909121	1.1901131	1.0896746
10	Y	B	0.9732997	0.9732997	0.9732997	0.9732997
6	Y	B	1.0628034	1.0628034	1.0628034	1.0628034
12	N	B	0.8539940	0.9593635	0.8539940	0.9593635
4	N	A	1.2212574	0.9630708	1.5220210	1.1635065
16	Y	B	1.0022074	1.0022074	1.0022074	1.0022074
15	N	A	1.2713568	0.9330508	1.5716091	1.1329937
1	Y	A	0.9057030	0.9057030	1.2081077	1.1048111
2	Y	B	0.9629855	0.9629855	0.9629855	0.9629855
14	N	B	1.4963848	1.0000600	1.4963848	1.0000600
13	Y	A	0.9844664	0.9844664	1.2840549	1.1852706
7	N	B	1.5707969	1.0622776	1.5707969	1.0622776
11	Y	A	0.8919841	0.8919841	1.1916849	1.0921175
9	N	A	1.1605020	0.9443253	1.4602125	1.1447027

If there was a significant difference between barrels

This test randomly sampled from the assumed group sizes and STD if there was a difference.

The power is 1 under the assumption that the experimental error is 0.0367 and mean group size difference is 0.284"

##		Df	Sum Sq	Mean Sq	F value	Pr(>F)
##	structured	1	0.4375	0.4375	16.330	0.0014 **
##	shooter	1	0.0250	0.0250	0.932	0.3520
##	Residuals	13	0.3483	0.0268		
##	---					
##	Signif. codes:	0	'***'	0.001	'**'	0.01
			'*'	0.05	'.'	0.1
			' '			1

##		alpha	a	b	nreps	Delta	sigma	powera	powerb
##	[1,]	0.05	2	2	4	0.330709	0.0367	1	1

If there was not a significant difference between barrels

This test randomly sampled from the assumed group sizes and STD if there was no difference.

The power is 0.86 under the assumption that the experimental error is 0.00326 and mean group size difference is 0.0054"

```
##           Df Sum Sq Mean Sq F value Pr(>F)
## structured  1 0.00019 0.000193    0.073 0.7909
## shooter    1 0.01729 0.017292    6.565 0.0236 *
## Residuals  13 0.03424 0.002634
## ---
## Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
##      alpha a b nreps      Delta      sigma      powera      powerb
## [1,] 0.05 2 2      4 0.005376687 0.00326 0.8567255 0.8567255
```

If the shooters are not homogeneous but there is significance between barrels

```
##           Df Sum Sq Mean Sq F value Pr(>F)
## structured  1 0.4370 0.4370    16.326 0.0014 **
## shooter    1 0.1955 0.1955     7.302 0.0181 *
## Residuals  13 0.3480 0.0268
## ---
## Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
##      alpha a b nreps      Delta      sigma      powera      powerb
## [1,] 0.05 2 2      4 0.2210522 0.0366      1      1
```

If the shooters are not homogeneous and there is not significance between barrels

```
##           Df Sum Sq Mean Sq F value Pr(>F)
## structured  1 0.00018 0.00018    0.068 0.798059
## shooter    1 0.07200 0.07200    27.106 0.000169 ***
## Residuals  13 0.03453 0.00266
## ---
## Signif. codes:  0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
```

```
##      alpha a b nreps      Delta      sigma      powera      powerb
## [1,] 0.05 2 2      4 0.1341684 0.00326      1      1
```

Conclusion

This experimental design is simple with considerably less time consuming and expensive. If the assumptions are correct, then the number of rounds needed are 480. The number of rifles needed would be two and the number of shooters is also two. Please note that this is only a simulation to help design the experiment and not final. It can be iteratively updated as it would occur in normal engineering experiments.